



Certifikace ISO 9001:2000
Návrh a vývoj, výroba a prodej výrobků
z recyklovaného PVC.
Pokládka a servis desek z recyklovaného PVC.



Replast®

PRODUCT TECHNICAL DATA SHEET

NAME: **INTERIOR BOARD**

CODE: **115**

DIMENSION: 1200 x 800 x 22 mm

WEIGHT: 20 kg

PIECES ON PALLET: 50

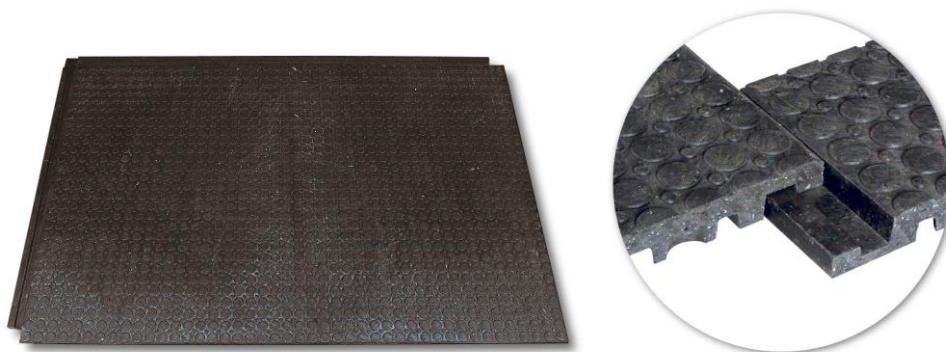
SPECIFICATION AND APPLICATION: It is a product made of soft PVC (cable crumb).

Application - floors of stables, warehouses, production halls, lawn protection in football stadiums for concerts and winter stadiums.

The product has front and back sides. The obverse side is formed by a "coin tread" and the reverse side of the plate is formed by a system of ribs for lightening. The board has an all-round lock, which is designed so that two adjacent sides form the upper lock and the opposite lower lock.

The board dimensions are 1200 x 800 mm and the effective area is 0.88 m², the board thickness is 22 mm, the load is 2.5 tons per 1 dm².

MANUFACTURING PROCEDURE: The molten PVC coming out of the extruder is weighed on a scale (20 kg) and transported in a steel box to a press on which the mold (interior) is mounted. At the press, the melt is tipped onto a table and the melt is divided into two equal halves by a saw. These halves are placed on the bottom of the open mold, the press is closed and remains under pressure for 6 min. After the time has elapsed, the press is opened, the product is removed from the mold, the overflows and burrs of the material are trimmed and the surface is checked for completeness and integrity. If, after checking the integrity of the product, it complies with it, it shall be put into readymade products, otherwise it shall be placed among the non-conforming products in the place intended for them.



Validity from: 2.1.2019